



The die cast process can produce attractive 3-dimensional ornaments. Request special quote.

Excellent for producing unique, logoed key rings. Four styles available on Page 25.

Great for Dimensional Designs and Cut-Out Letters

- Emblems formed using steel dies and casting process.
- Zinc alloy metal.
- Great for pierced-out designs and cut-out letters.
- PMS color matching.
- Raised lines of metal must separate colors.
- Pricing includes gold or silver finish. See optional finishes in EB Enhancement section

Emblem with military back	100 -249	250 -499	500 -999	1000 -2499	2500 -4999
P78 Up to 3/4 inch	3.20	2.00	1.80	1.60	1.40
7/8 inch	3.40	2.10	1.90	1.70	1.50
1 inch	3.50	2.30	2.10	1.80	1.60
1-1/8 inch	3.70	2.50	2.30	2.00	1.80
1-1/4 inch	3.90	2.60	2.40	2.20	2.00

Includes up to four colors. Additional colors, \$0.12 (A) each. Size determined by longest dimension. Request special quote on 5,000 pieces or more and for larger sizes.

SET-UP CHARGES (ONE TIME)

Mold (simple): \$125.00 (G).
Complex or three dimensional designs:
Quoted upon review of artwork.

PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): 20 to 23 working days.
Rush service: Available preauthorized. Inquire for availability and pricing.

ART REQUIREMENTS

Computer generated art required (see Back Cover for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

PACKAGING

Standard: Poly bag (included in emblem price).
Optional: See optional packaging and pricing on pages 26 to 27.

PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

LESS THAN MINIMUM

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

EB ENHANCEMENTS

- Tru-Gold plating: Up to 1 inch, add \$0.12 (A) each.
Up to 1-1/4 inch, add \$0.14 (A) each.
- Antique gold, silver or bronze finish:
Up to 1 inch, add \$0.10 (A) each.
Up to 1-1/4 inch, add \$0.12 (A) each.

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.