

SCREENED EMBLEMS WITH EPOXY DOMES



Die struck base piece

Combine the traditional die struck process with the flexibility of screen printing for a unique, more dimensional emblem with a higher perceived value. Contact factory for quote.



Silkscreen insert



For a Precise Registration of Color

- Logo imprinted directly on gold or silver finished metal.
- Logo printed in spot (Pantone) or four-color process.
- Great option for logos with tight color registration or small areas of detail that must show in color.
- Clear protective epoxy dome included in pricing below.



**BRASS WITH GOLD OR SILVER FINISH**  
FOR STANDARD SCREEN PRINT - ITEM P77;  
FOR FOUR-COLOR PROCESS - ITEM P71

Emblem with military back	250	500	1000	2500	5000
	-499	-999	-2499	-4999	-9999
Up to 3/4 inch	2.08	1.44	1.20	0.92	0.82
7/8 inch	2.24	1.60	1.28	1.04	0.94
1 inch	2.40	1.76	1.44	1.18	1.06
1-1/8 inch	2.64	2.00	1.66	1.38	1.26
1-1/4 inch	2.90	2.22	1.88	1.58	1.42

5A

**SILVER-SCREEN PRINT**  
**(STAINLESS STEEL SILVER FINISH ONLY)**  
FOR SPOT (PMS) COLORS - ITEM P77S;  
FOR FOUR-COLOR PROCESS - ITEM P71S

Emblem with military back	250	500	1000	2500	5000
	-499	-999	-2499	-4999	-9999
Up to 3/4 inch	1.84	1.18	1.02	0.80	0.70
7/8 inch	1.92	1.24	1.10	0.86	0.78
1 inch	1.98	1.32	1.18	0.94	0.84
1-1/8 inch	2.12	1.46	1.30	1.08	0.96
1-1/4 inch	2.24	1.56	1.40	1.16	1.08

5A

Includes up to five colors. Additional colors, \$0.08 (A) each. Request special quote for larger quantities or larger sizes not listed. Standard or spot color screen print process works with Pantone colors only and offers a bolder or stronger presentation of colors. 4-color print process works with CMYK colors and is great for half tones or photo reproduction. Printed colors are not as bold and may be more gradient in appearance.

**SET-UP CHARGES (ONE TIME)**

Standard screen process: \$40.00 (G) each color.  
4-color process: \$160.00 (G).  
(Waived on orders of 1,000 units or more.)

**PRODUCTION SCHEDULE**

New orders (from art approval) and reorders (from receipt of order): 20 to 23 working days.  
Rush service: Available preauthorized. Inquire for availability and pricing.

**ART REQUIREMENTS**

Computer generated art required (see Back Cover for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

**PACKAGING**

Standard: Poly bag (included in emblem price).  
Optional: See optional packaging and pricing on pages 26 to 27.

**PREPRODUCTION SAMPLE**

\$70.00 (G) and applicable tooling. Allow three weeks for production.

**LESS THAN MINIMUM CHARGE**

For orders less than catalog quantity, add \$35.00 (C). Absolute minimum - 100 pieces.

**EB ENHANCEMENTS**

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.