

ULTRA CLOIS, 2-STEP CLOIS-ENAMEL EMBLEMS



Exceptional Quality

- High quality die-struck process.
- Vibrant "full fill" enamel.
- PMS color matching.
- Raised lines of metal must separate Ultra Clois enamel.
- Screen overprinting available when small areas of detail are required to show in color. (See 2-Step Process described above.)
- Metal finishes available: gold, silver or black nickel.

ULTRA CLOIS - ITEM 6801-E

Emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
Up to 3/4 inch	3.42	2.40	1.96	1.74	1.56
7/8 inch	3.58	2.52	2.00	1.86	1.66
1 inch	3.84	2.76	2.24	2.02	1.80
1-1/8 inch	4.08	2.96	2.50	2.28	2.00
1-1/4 inch	4.72	3.48	2.92	2.66	2.46

Includes up to four colors. Additional colors, \$0.12 (A) each. Add \$0.10 (A) for screen overprint. Size determined by longest dimension. Request special quote on 5,000 pieces or more and for larger sizes.

SET-UP CHARGES (ONE TIME)

Ultra Clois die: Up to 1 inch, \$100.00 (G).
1 1/4 inch, \$110.00 (G). (Waived on orders of 1,000 or more; limit one die per order.)

PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): 20 to 23 working days. Rush service: Available preauthorized. Inquire for availability and pricing.

For small areas of detail to show in color, EB recommends screen overprinting. Pricing (add to Ultra Clois pricing):
Set-up: \$40.00 (G) per screen color and \$0.10 (A) per screen color run charge.

STEP 1 We manufacture a fine quality die-struck enamel emblem, finished in gold or nickel silver. Raised metal separates colors.

STEP 2 We add more colors without metal separating the colors and with close registration even in small details. You get the quality of enamel with the flexibility to precisely duplicate logos.



THE 2-STEP PROCESS #P70

ART REQUIREMENTS

Computer generated art required (see Back Cover for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

PACKAGING

Standard: Poly bag (included in emblem price).
Optional: See pages 26 to 27.

PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

EB ENHANCEMENTS

Tru-Gold plating: Up to 1 inch, add \$0.12 (A) each.
Up to 1-1/4 inch, add \$0.14 (A) each.

Sandblast (satin) finished background: Add \$0.20 (A) each.

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.

IDEA



Wine or beer mug charms - Use the Ultra Clois process or most processes in our catalog to produce these unique pieces. See Page 16 for add-on pricing.

