

# ANTIQUE & COLOR-FILL DIE-STRUCK BRASS

## SPIN it

For a personal touch, consider engraving the years of service you are recognizing on your emblem.

The Antique Process offers a unique, elegant finish, and works great for 3D designs.

The addition of color to background areas enhances small areas of detail shown in metal.

- PMS color matching.
- Raised lines of metal must separate colors.
- Special colors available: transparent glitter enamels.

### DIE-STRUCK ANTIQUE BRONZE, ANTIQUE SILVER OR ANTIQUE GOLD

Antique emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
P67-A Up to 3/4 inch	3.40	2.20	1.70	1.60	1.50
7/8 inch	3.50	2.30	1.80	1.70	1.60
1 inch	3.70	2.60	2.00	1.80	1.70
1-1/8 inch	4.00	2.90	2.20	2.00	1.90
1-1/4 inch	4.60	3.40	2.70	2.40	2.20

Includes up to four colors. Size determined by longest dimension. Request special quote on 5,000 pieces or more and for larger sizes.

5A

### COLOR FILL

Color-filled emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
P67-X Up to 3/4 inch	3.20	2.00	1.60	1.40	1.30
7/8 inch	3.30	2.10	1.70	1.50	1.40
1 inch	3.40	2.30	1.80	1.60	1.50
1-1/8 inch	3.70	2.80	2.00	1.80	1.70
1-1/4 inch	4.30	3.30	2.40	2.10	2.00

5A

Gold, silver or black nickel finish.

Includes up to four colors. Additional colors, \$0.12 (A) each.

Sandblast effect with color-fill emblem, add \$0.20 (A).

Size determined by longest dimension.

Request special quote on 5,000 pieces or more and for larger sizes.

### EB ENHANCEMENTS

**Tru-Gold plating:** Up to 1 inch, add \$0.12 (A) each.  
Up to 1-1/4 inch, add \$0.14 (A) each.

**Epoxy dome:** Add \$0.10 (A) each.

### STONES

**Synthetic stones** (rubies, sapphires, emeralds, white spinels) glued in: 2 to 8 pt., \$0.80 (A).

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.



A nice presentation enhances the perceived value of the emblem. To add a 2-piece gift box, see Page 27.