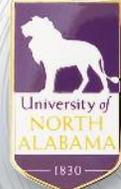


TWO-STEP ENAMEL EMBLEMS



For small areas of detail to show in color, EB recommends screen overprinting.

STEP 1 We manufacture a fine quality die-struck enamel emblem, finished in gold or nickel silver. Raised metal separates the colors.

STEP 2 We add more colors without metal separating the colors and with close registration even in small details. You get the quality of enamel with the flexibility to precisely duplicate logos.



THE 2-STEP PROCESS #P70

Flexible and Unique!

The high quality of our Ultra Clois emblems with the flexibility of screen printing, ideal for small areas of detail.

- High-quality die-struck process.
- Vibrant full-fill hard enamel.
- Screen overprinting allows for small areas of detail and text to show with excellent sharpness in color.
- PMS color matching.
- Metal finishes available: gold, silver or black nickel.

SET-UP CHARGES (ONE TIME)

Tooling & screen charge: Up to 1 inch, \$140.00 (G). 1-1/4 inch, \$150.00 (G). Tooling includes 2-D die and one screen overprint screen. (Waived on orders of 1,000 or more; limit one design per order.)

Additional screen overprints: add \$40.00 (G) per color

	100	250	500	1000	2500
Two-step enamel with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
P70 Up to 3/4 inch	3.80	2.60	2.10	1.90	1.70
7/8 inch	3.90	2.70	2.20	2.00	1.80
1 inch	4.00	2.90	2.40	2.10	1.90
1-1/8 inch	4.20	3.10	2.60	2.40	2.10
1-1/4 inch	4.80	3.60	3.00	2.70	2.50

Size determined by longest dimension. Includes up to four Ultra Clois colors and one screen overprint. Additional colors: add \$0.12 (A) for Ultra Clois color, add \$0.10 (A) for screen overprint plus additional set-up (see Set-Up Charges). Request special quote on 5,000 pieces or more and for larger sizes.

PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): 20 to 23 working days. Rush service: Available preauthorized. Inquire for availability and pricing.

ART REQUIREMENTS

Computer generated art required (see Back Cover for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

PACKAGING

Standard: Poly bag (included in emblem price). Optional: See pages 26 to 27.

PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

EB ENHANCEMENTS

Tru-Gold plating: Up to 1 inch, add \$0.12 (A) each. Up to 1-1/4 inch, add \$0.14 (A) each.

Sandblast satin-finished background: Add \$0.20 (A) each.

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.