

ULTRA CLOIS EMBLEMS



Exceptional Quality

- ▶ High quality die-struck process.
- ▶ Vibrant “full fill” enamel.
- ▶ PMS color matching with smooth, even colorfill.
- ▶ Raised lines of metal must separate Ultra Clois enamel.
- ▶ Metal finishes available: gold, silver or black nickel.

SET-UP CHARGES (ONE TIME)

Ultra Clois die: Up to 1 inch, \$100.00 (G).
1 1/4 inch, \$110.00 (G). (Waived on orders of
500 qty. or more; limit one die per order.)

ULTRA CLOIS - ITEM 6801-E

Emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
Up to 3/4 inch	3.90	2.76	2.22	2.02	1.80
7/8 inch	4.00	2.88	2.34	2.12	1.92
1 inch	4.10	3.06	2.54	2.22	2.02
1-1/8 inch	4.30	3.28	2.76	2.54	2.22
1-1/4 inch	4.70	3.80	2.96	2.76	2.64

Includes up to four colors. Additional colors, \$0.12 (A) each.
Size is determined by longest dimension.
Request special quote on 5,000 pieces or more and for larger sizes.

PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): 20 to 23 working days.
Rush service: Available preauthorized.
Inquire for availability and pricing.

ART REQUIREMENTS

Computer generated art required (see Back Cover for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

Due to the uncertainty of changes in import tariffs, pricing above is subject to change without notification.

PACKAGING

Standard: Poly bag (included in emblem price).
Optional: See pages 26 to 27.

PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

EB ENHANCEMENTS

Tru-Gold plating: Up to 1 inch, add \$0.12 (A) each.
Up to 1-1/4 inch, add \$0.14 (A) each.

Sandblast (satin) finished background: Add \$0.20 (A) each.



SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.

Wine or beer mug charms - Use the Ultra Clois process or most processes in our catalog to produce these unique pieces. See Page 16 for add-on pricing.