



Excellent for producing unique, logoed key rings. Four styles available on Page 25.

The die cast process can produce attractive 3-dimensional ornaments. Request special quote.

**Great for Dimensional Designs and Cut-Out Letters**

- ▶ Emblems formed using steel dies and casting process.
- ▶ Zinc alloy metal.
- ▶ Great for pierced-out designs and cut-out letters.
- ▶ PMS color matching.
- ▶ Raised lines of metal must separate colors.
- ▶ Pricing includes gold or silver finish. See optional finishes in EB Enhancement section

Emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
P78 Up to 3/4 inch	3.75	2.40	2.20	2.00	1.80
7/8 inch	3.90	2.50	2.30	2.10	1.90
1 inch	4.10	2.60	2.50	2.20	2.00
1-1/8 inch	4.20	2.80	2.60	2.30	2.20
1-1/4 inch	4.40	3.00	2.80	2.50	2.30

Includes up to four colors. Additional colors, \$0.12 (A) each. Size determined by longest dimension. Request special quote on 5,000 pieces or more and for larger sizes. 3D designs quoted upon request.

**SET-UP CHARGES (ONE TIME)**

Mold (simple): \$125.00 (G).  
Complex or three dimensional designs: Quoted upon review of artwork.

**PRODUCTION SCHEDULE**

New orders (from art approval) and reorders (from receipt of order): 20 to 23 working days. Rush service: Available preauthorized. Inquire for availability and pricing.

**ART REQUIREMENTS**

Computer generated art required (see Back Cover for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

**PACKAGING**

Standard: Poly bag (included in emblem price). Optional: See optional packaging and pricing on pages 26 to 27.

**PREPRODUCTION SAMPLE**

\$70.00 (G) and applicable tooling. Allow three weeks for production.

**LESS THAN MINIMUM**

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

**EB ENHANCEMENTS**

- Tru-Gold plating:** Up to 1 inch, add \$0.12 (A) each.  
Up to 1-1/4 inch, add \$0.14 (A) each.
- Antique gold, silver or bronze finish:**  
Up to 1 inch, add \$0.10 (A) each.  
Up to 1-1/4 inch, add \$0.12 (A) each.

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.

Due to the uncertainty of transportation costs, pricing above is subject to change without notification.