

# ANTIQUE/COLOR-FILL DIE-STRUCK BRASS



For a personal touch, consider engraving the years of service you are recognizing on your emblem.



The Antique Process offers a unique, elegant finish, and works great for 3D designs.



The addition of color to background areas enhances small areas of detail shown in metal.



- ▶ PMS color matching.
- ▶ Raised lines of metal must separate colors.
- ▶ Special colors available: transparent glitter enamels.

## DIE-STRUCK ANTIQUE BRONZE, ANTIQUE SILVER OR ANTIQUE GOLD

Antique emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
P67-A Up to 3/4 inch	3.70	2.80	2.50	2.20	2.00
7/8 inch	3.90	3.00	2.60	2.30	2.10
1 inch	4.00	3.20	2.80	2.50	2.30
1-1/8 inch	4.20	3.40	3.00	2.70	2.50
1-1/4 inch	4.40	3.60	3.20	2.90	2.70

5A

Includes up to four colors. Size determined by longest dimension. Request special quote on 5,000 pieces or more and for larger sizes.

## COLOR FILL

Color-filled emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
P67-X Up to 3/4 inch	3.50	2.60	2.30	1.90	1.80
7/8 inch	3.70	2.70	2.40	2.10	2.00
1 inch	3.90	2.80	2.60	2.30	2.10
1-1/8 inch	4.10	3.10	2.80	2.50	2.30
1-1/4 inch	4.30	3.40	3.10	2.80	2.60

5A

Gold, silver or black nickel finish.

Includes up to four colors. Additional colors, \$0.12 (A) each.

Sandblast effect with color-fill emblem, add \$0.20 (A).

Size determined by longest dimension.

Request special quote on 5,000 pieces or more and for larger sizes.

## EB ENHANCEMENTS

Tru-Gold plating: Up to 1 inch, add \$0.12 (A) each.

Up to 1-1/4 inch, add \$0.14 (A) each.

Epoxy dome: Add \$0.10 (A) each.

## STONES

Synthetic stones (rubies, sapphires, emeralds, white spinels) glued in: 2 to 8 pt., \$0.60 (A).

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.

Due to the uncertainty of transportation costs, pricing above is subject to change without notification.



A nice presentation enhances the perceived value of the emblem. To add a 2-piece gift box, see Page 26.