

TWO-STEP ENAMEL EMBLEMS



porterwright

THE 2-STEP PROCESS #P70

Flexible and Unique!

The high quality of our Ultra Clois emblems with the flexibility of screen printing, ideal for small areas of detail.

- High-quality die-struck process.
- Vibrant full-fill hard enamel.
- Screen overprinting allows for small areas of detail and text to show with excellent sharpness in color.
- PMS color matching.
- Metal finishes available: gold, silver or black nickel.

SET-UP CHARGES (ONE TIME)

Tooling & screen charge: Up to 1 inch, \$140.00 (G).
1-1/4 inch, \$150.00 (G). Tooling includes 2-D die and one screen overprint screen. (Waived on orders of 1,000+ qty. or more; limit one die per order.)

Additional screen overprints: add \$40.00 (G) per color

Two-step enamel with military back	100	250	500	1000	2500
P70	Up to 3/4 inch	4.30	3.40	3.10	2.80
	7/8 inch	4.50	3.60	3.30	3.00
	1 inch	4.70	3.90	3.60	3.20
	1-1/8 inch	5.10	4.00	3.80	3.40
	1-1/4 inch	5.30	4.30	4.00	3.80
				5A	

Size determined by longest dimension.

Includes up to four Ultra Clois colors and one screen overprint. Additional colors: add \$0.12 (A) for Ultra Clois color, add \$0.10 (A) for screen overprint plus additional set-up (see Set-Up Charges). Request special quote on 5,000 pieces or more and for larger sizes.

PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): 20 to 25 working days.

Rush service: Available preauthorized. Inquire for availability and pricing.

ART REQUIREMENTS

Computer generated art required (see *Back Cover* for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

PACKAGING

Standard: Poly bag (included in emblem price). **Optional:** See *pages 26 to 27*.

PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

EB ENHANCEMENTS

Tru-Gold plating: Up to 1 inch, add \$0.12 (A) each. Up to 1-1/4 inch, add \$0.14 (A) each.

Sandblast satin-finished background: Add \$0.20 (A) each.

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.

Due to the uncertainty of transportation costs, pricing above is subject to change without notification.