

# ULTRA CLOIS EMBLEMS



## Exceptional Quality

- High quality die-struck process.
- Vibrant “full fill” enamel.
- PMS color matching with smooth, even colorfill.
- Raised lines of metal must separate Ultra Clois enamel.
- Metal finishes available: gold, silver or black nickel.

### SET-UP CHARGES (ONE TIME)

Ultra Clois die: Up to 1 inch, \$100.00 (G).  
 1 1/4 inch, \$110.00 (G). (Waived on orders of  
 500 qty. or more; limit one die per order.)

### ULTRA CLOIS - ITEM 6801-E

Emblem with military back	100	250	500	1000	2500
	-249	-499	-999	-2499	-4999
Up to 3/4 inch	3.90	3.00	2.60	2.30	2.10
7/8 inch	4.10	3.20	2.80	2.50	2.30
1 inch	4.30	3.40	3.00	2.70	2.50
1-1/8 inch	4.70	3.60	3.20	2.90	2.70
1-1/4 inch	4.90	3.90	3.30	3.10	2.90

Includes up to four colors. Additional colors, \$0.12 (A) each.  
 Size is determined by longest dimension.  
 Request special quote on 5,000 pieces or more and for larger sizes.

### PRODUCTION SCHEDULE

New orders (from art approval) and reorders (from receipt of order): 20 to 25 working days.  
 Rush service: Available preauthorized.  
 Inquire for availability and pricing.

### ART REQUIREMENTS

Computer generated art required (see Back Cover for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

Due to the uncertainty of transportation costs, pricing above is subject to change without notification.

### PACKAGING

Standard: Poly bag (included in emblem price).  
 Optional: See pages 26 to 27.

### PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

### LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

### EB ENHANCEMENTS

Tru-Gold plating: Up to 1 inch, add \$0.12 (A) each.  
 Up to 1-1/4 inch, add \$0.14 (A) each.

Sandblast (satin) finished background: Add \$0.20 (A) each.

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.

Wine or beer mug charms - Use the Ultra Clois process or most processes in our catalog to produce these unique pieces. See Page 16 for add-on pricing.

