

# TWO-STEP ENAMEL EMBLEMS



For small areas of detail to show in color, EB recommends screen overprinting.

**STEP 1** We manufacture a fine quality die-struck enamel emblem, finished in gold or nickel silver. Raised metal separates the colors.



**STEP 2** We add more colors without metal separating the colors and with close registration even in small details. You get the quality of enamel with the flexibility to precisely duplicate logos.



## THE 2-STEP PROCESS #P70

### Flexible and Unique!

The high quality of our Ultra Clois emblems with the flexibility of screen printing, ideal for small areas of detail.

- High-quality die-struck process.
- Vibrant full-fill hard enamel.
- Screen overprinting allows for small areas of detail and text to show with excellent sharpness in color.
- PMS color matching.
- Metal finishes available: gold, silver or black nickel.

#### SET-UP CHARGES (ONE TIME)

**Tooling & screen charge:** Up to 1 inch, \$140.00 (G). 1-1/4 inch, \$150.00 (G). Tooling includes 2-D die and one screen overprint screen. **(Waived on orders of 1,000+ qty. or more; limit one die per order.)**

**Additional screen overprints:** add \$40.00 (G) per color

Two-step enamel with military back	100	250	500	1000	2500
P70 Up to 3/4 inch	4.10	3.20	2.80	2.50	2.30
7/8 inch	4.30	3.40	3.00	2.70	2.50
1 inch	4.50	3.60	3.20	2.90	2.70
1-1/8 inch	4.90	3.80	3.40	3.10	2.90
1-1/4 inch	5.10	4.10	3.50	3.30	3.10

Size determined by longest dimension. Includes up to four Ultra Clois colors and one screen overprint. Additional colors: add \$0.12 (A) for Ultra Clois color, add \$0.10 (A) for screen overprint plus additional set-up (see Set-Up Charges). Request special quote on 5,000 pieces or more and for larger sizes.



#### PRODUCTION SCHEDULE

**New orders (from art approval) and reorders (from receipt of order):** 20 to 25 working days.

**Rush service:** Available preauthorized. Inquire for availability and pricing.

#### ART REQUIREMENTS

Computer generated art required (see *Back Cover* for acceptable formats). If unavailable, \$40.00 (C) art charge applicable.

#### PACKAGING

**Standard:** Poly bag (included in emblem price). **Optional:** See pages 26 to 27.

#### PREPRODUCTION SAMPLE

\$70.00 (G) and applicable tooling. Allow three weeks for production.

#### LESS THAN MINIMUM CHARGE

For orders less than catalog quantity, add \$35.00 (C); absolute minimum, 50 pieces.

#### EB ENHANCEMENTS

**Tru-Gold plating:** Up to 1 inch, add \$0.12 (A) each. Up to 1-1/4 inch, add \$0.14 (A) each.

**Sandblast satin-finished background:** Add \$0.20 (A) each.

SEE PAGES 15 & 16 for unique product ideas for this process other than lapel pins as well as optional backings.

*Due to the uncertainty of transportation costs, pricing above is subject to change without notification.*